

Digital Print Specifications

Minimum Quantity: 24

Schedule: Four days for completion after receipt of approved proofs on standard perfect bound books.

Text Stocks:

50# White 513 PPI

60# White 435 PPI

60# Natural 420 PPI

Other stocks may be available by special request (special pricing required)

Cover Stock: 10pt C1S

Standard Trim Sizes:

5-1/2" x 8-1/2"

6" x 9"

8-1/2" x 11"

Other trim sizes can be produced upon request.

OBLONG maximum length is 8-1/2"

Minimum Perfect Bound trim: 4" x 6"

Minimum Saddle-Stitch (stapled) trim size: 5-1/2" x 8-1/2"

Text Ink: Black only (color pages are possible, with additional cost)

Cover Ink: Black Only or 4 Color Process

(Inside covers can also print black or 4 color process)

Cover Coating: Gloss and Matte Film Lamination

Perfect Bound:

Minimum page count: 16

Maximum bulk for small format (6" x 9" and smaller) is 2"

Maximum bulk for large format (7" x 10" and larger) is 1-1/2"

(Maximum printed area is 18-1/2" with 1/8" bleeds)

Saddle-Stitch:

Page count: up to 48 pages

Other specifications: (special pricing required)

Books can be perforated and/or drilled.

Plastic Coil is available and can be produced oblong up to 11" x 8-1/2".